

# Work Order ID 74404

Thursday, September 29, 2011 11:40:36 AM

Page 1

Item ID: D206-642-113

Accept

Setup Start

Revision ID:

Stop

Item Name: Skidtube LH

Start Date: 9/29/2011 Start Qty: 1.00

Cust Item ID:

Required Date: 10/20/2011 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan: mf Date: 11-09-29 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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IIN-D206-642	O
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100	DOCUMENT CONTROL	0.00
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DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP206-642-113 CHG001

*5/16/70*

110	Pick Kit	0.00
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Packaging

Memo

0.00

Packaging

*11/10/20*

120	QC4- 100% Inspect kits for completeness	0.00
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QC

Memo

0.00

Quality Control

*5/16/70*

*FD*

**B74210LH**

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**Work Order ID 74404**

Thursday, September 29, 2011 11:40:36 AM

Page 2

Item ID: D206-642-113

Accept

Setup Start

Revision ID:

Stop

Item Name: Skidtube LH

Start Date: 9/29/2011 Start Qty: 1.00

Cust Item ID:

Required Date: 10/20/2011 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPPD206-642-113

Location: \_\_\_\_\_

PPP Rev: A

8011-10-20

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/10/20

mf 11-10-20

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Thursday, September 29, 2011 11:40:33 AM

Page 1

Work Order ID: 74404

Parent Item: D206-642-113

Parent Item Name: Skidtube LH



Start Date: 9/29/2011

Required Date: 10/20/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 10.12.08 PER REV:N DD VERF:EC  
REV:B 11.09.23 ADDED K10111 DD VERF:EC

IPP

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
S D206-642-151 		Manufactured	No			110	Each	0.0000	1	1			
Replacement Skidtube										74210			
S K10111 		Manufactured	No			110	Each	0.0000	1	1			
Saddle, Skidtube 206										74175		9/14/10/20	

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Work Order ID D206-642-113 FT.RUCKER

November-01-11 8:41:07 AM

# \*D206-642-113 FT RUCK

Page 1

Item ID: D206-642-113

Accept

\*N900040100\*

Setup Start

\*NS1\*

Revision ID:

Item Name: Skidtube LH

Stop

\*NS2\*

Start Date: 10/31/11 Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 11/02/11 Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Approvals: Process Plan: u

Date: 11/10/11

Tooling:

Date:

Run Start

\*NR1\*

QC:                     

Date:                     

SPC (Y/N):                     

Date:                     

Stop

\*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D206-642	O

105

0.00

\*105\*

Eng

Engineering

Memo

D206-642-113 B 74404.  
INSPECT SADDLES A/R

0.00

pu 11.11.03.

120

QC4- 100% Inspect kits for completeness

0.00

\*120\*

QC

Quality Control

Memo

0.00

HA 11.11.03

# Work Order ID D206-642-113 FT.RUCKER

November-01-11 8:41:07 AM

# \*D206-642-113 FT RUCK

Page 2

Item ID: D206-642-113

Accept

\*N900040100\*

Setup Start

\*NS1\*

Revision ID:

Stop

\*NS2\*

Item Name: Skidtube LH

Start Date: 10/31/11 Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 11/02/11 Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Run Start

\*NR1\*

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop

\*NR2\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

130

\*130\*

Packaging

Packaging

Packaging

Memo

REPACKAGE D206-642-113  
USING NEW LABELS CHG002

0.00

0.00

<b>DART</b> Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ONT/CANADA K6A 1K7		TC APPROVAL # 09-89 TEL: 1-613-632-5200	
P/N	D206-642-113	CHG	CHG001
DESC	Skidtube Assembly	STC	SH98-4
LOT	B74404	STC	SA00475SE
MODEL	Beil 206A/B	STC	
PATENTS: US #5735484, CA #2222184 EUROPEAN No. #0828655		MADE IN CANADA 02729-2	

140

\*140\*

QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

SCAN WITH ORIGINAL W/O

0.00

0.00

11.11.03

11/11/03

11.11.08